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* Jeffrey Rhoads

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Tiny 'MEMS' devices to filter, amplify electronic signals

WEST LAFAYETTE, Ind. - Researchers are developing a new

class of tiny mechanical devices containing vibrating, hair-thin structures that could be used to filter electronic signals in cell phones and for other more exotic applications.

Because the devices, called resonators, vibrate in specific patterns, they are able to cancel out signals having



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Vacuum probe station Download photo caption below

certain frequencies and allow others to pass. The result is a new type of "band-pass" filter, a component commonly used in electronics to permit some signals to pass through a cell phone's circuitry while blocking others, said Jeffrey Rhoads, an assistant professor of mechanical engineering at Purdue University.

Such filters are critical for cell phones and other portable electronics because they allow devices to process signals with minimal interference and maximum transmission efficiency. The new technology represents a potential way to further miniaturize band-pass filters while improving their performance and reducing power use, Rhoads said.

The device is an example of a microelectromechanical system, or a MEMS, which contain tiny moving parts. Incoming signals generate voltage that produces an electrostatic force, causing the MEMS filters to vibrate.

Researchers have proposed linking tiny beams in straight chains, but Rhoads has pursued a different approach, arranging the structures in rings and other shapes, or "nontraditional coupling arrangements." One prototype, which resembles spokes attached to a wheel's hub, is about 160 microns in diameter, or comparable in size to a grain of sand.

> Findings are detailed in a research paper to be presented on Sept. 2 during a meeting of the American Society of Mechanical Engineers' Third



Microelectromechanical system (MEMS) <u>Download photo</u> caption below

International Conference on Micro and Nano Systems. The conference runs from Aug. 30 to Sept. 2 in San Diego. The paper was written by Rhoads and mechanical engineering graduate student Venkata

Bharadwaj Chivukula.

In addition to their use as future cell phone filters, such resonators also could be used for advanced chemical and biological sensors in medical and homeland-defense applications and possibly for a new type of "mechanical memory element" that harnesses vibration patterns to store information.

"The potential computer-memory application is the most long term and challenging," Rhoads said. "We are talking about the possibility of creating complex behaviors out of relatively simple substructures, similar to how in cellular biology you can have a relatively complex behavior by combining hundreds or thousands of simple cells."

The band-pass filter design promises higher performance than previous MEMS technology because it more sharply defines which frequencies can pass and which are rejected. The new design also might be more robust than the traditional linear arrangement, meaning devices could contain manufacturing flaws and still perform well.

The devices are made of silicon and are manufactured using a "silicon-on-insulator" procedure commonly used in the electronics industry to make computer chips and electronic circuits. The small, vibrating mechanical structures contain beams about 10 microns in diameter, which is roughly onetenth the width of a human hair. The beams can be connected mechanically, like tiny springs, or they can be linked using electric fields and magnetic attractions.

"We are in the process of making a second prototype," said Rhoads, who has used simulations and also conducted experiments with the devices to demonstrate that the concept works.

The devices are being fabricated at the Birck Nanotechnology Center in Purdue's Discovery Park through a collaboration with Dimitrios Peroulis, an assistant professor of electrical and computer engineering.

The research is based at a new Dynamic Analysis of Micro/Nanosystems Laboratory at Birck. The lab, managed by Rhoads and mechanical engineering professor Arvind Raman, is equipped with an instrument called a scanning laser Doppler vibrometer, which uses a laser to measure the minute movement of the tiniest structures. The system is housed inside a vacuum chamber sitting on top of a special vibration-absorbing platform critical to making the precise measurements. Other faculty members and graduate students also use the specialized facility.

The research is funded by the National Science Foundation through an NSF Faculty Early Career Development grant, awarded to outstanding young researchers. So far four Purdue researchers have received the grants this year. The research includes educational components using Purdue's nanoHUB - the Web portal of the Network for Computational Nanotechnology, also NSF-funded and based at Purdue - as well as Purdue's Summer Undergraduate Research Fellowship program.

Rhoads will develop and deploy on the nanoHUB a software tool to simulate the behavior of the resonators, a new K-12 education curriculum on emerging microelectromechanical and nanoelectromechanical systems, and college-level course materials and lectures associated with a new course on the systems.

Writer: Emil Venere, 765-494-4709, venere@purdue.edu

Source: Jeffrey Rhoads, 765-494-5630, jfrhoads@purdue.edu

Purdue News Service: (765) 494-2096; purduenews@purdue.edu

<u>Note to Journalists:</u> An electronic copy of the research paper is available from Emil Venere, 765-494-4709, <u>venere@purdue.edu</u>

PHOTO CAPTION:

Jeffrey Rhoads, a Purdue assistant professor of mechanical engineering, and graduate student Venkata Bharadwaj Chivukula use equipment called a vacuum probe station in research to develop a new class of tiny mechanical devices. An early prototype, shown on the monitor at right, contains vibrating, hair-thin structures that could be used to filter electronic signals in cell phones. The tiny structure is called a microelectromechanical system, or a MEMS. The work is conducted on top of a special vibration-absorbing platform critical to making the precise measurements. (Purdue News Service photo/Andrew Hancock)

A publication-quality photo is available at http://news.uns.purdue.edu/images/+2009/rhoadsmems.jpg

PHOTO CAPTION:

Researchers are developing a new class of tiny mechanical devices containing vibrating, hair-thin structures that could be used to filter electronic signals in cell phones and for other more exotic applications. The work is done inside a vacuum chamber sitting on top of a special vibrationabsorbing platform critical to making the precise measurements. A tiny prototype, roughly comparable in size to a grain of sand, is pictured on the monitor at right. The device is an example of a microelectromechanical system, or a MEMS, which contains tiny moving parts. (Birck Nanotechnology Center, Purdue University)

A publication-quality photo is available at http://news.uns.purdue.edu/images/+2009/rhoadsmems2.jpg

ABSTRACT

MEMS Band-pass Filters Based on Cyclic Coupling Architectures

Venkata Bharadwaj Chivukula and Jeffrey F. Rhoads, School of Mechanical Engineering, Birck Nanotechnology Center and Ray W. Herrick Laboratories - Purdue University

Resonant microelectromechanical systems (MEMS) offer distinct utility in signal processing and wireless communications applications due to their comparatively high quality factors, low power consumption, and ease of integration with existing integrated circuit (IC) technologies. While a number of efforts have previously demonstrated the use of mechanically coupled microresonators in band-pass signal filtering applications, the vast majority of these works have emphasized the use of resonator chains coupled in an open configuration, wherein the terminating (end) elements in the array are coupled to only a single resonator and the interior resonators are coupled solely to their nearest neighbors. While this configuration suffices for many MEMSbased filter designs, it is not guaranteed to be an optimal coupling architecture. The present work explores an alternative class of MEMS band-pass filters based on cyclically coupled, closed-chain resonator configurations and specifically examines the pertinent performance metrics (effective quality factor, shape factor, bandwidth, ripple and maximum transmission) associated with each architecture. By varying coupling strength and the quality factor of individual resonators over wide, yet realistic, parameter ranges, regions of superior performance for both open- and closed-chain filter architectures have been observed. Of particular interest here is the fact that preliminary results indicate that cyclically coupled resonator configurations exhibit improved ripple metrics, reduced frequency dependence within the passband, and, generally speaking, more robustness to process-induced variations than their open-chain counterparts. As such, cyclically coupled filter designs, with further refinement, may ultimately lead to an improved MEMS band-pass filter capability.

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